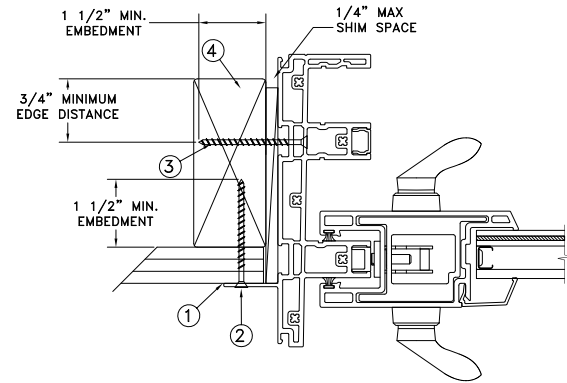
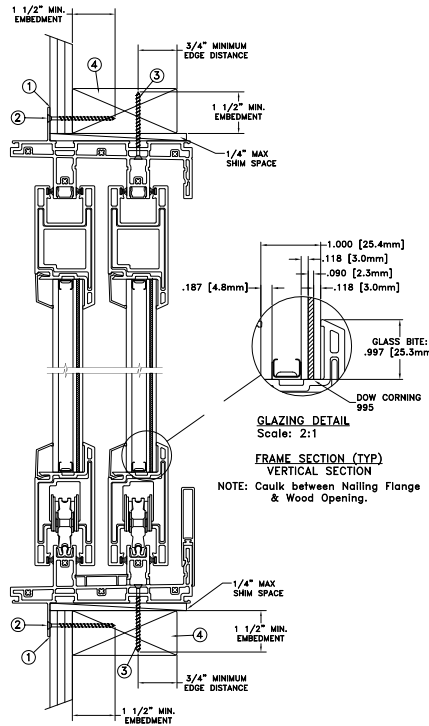
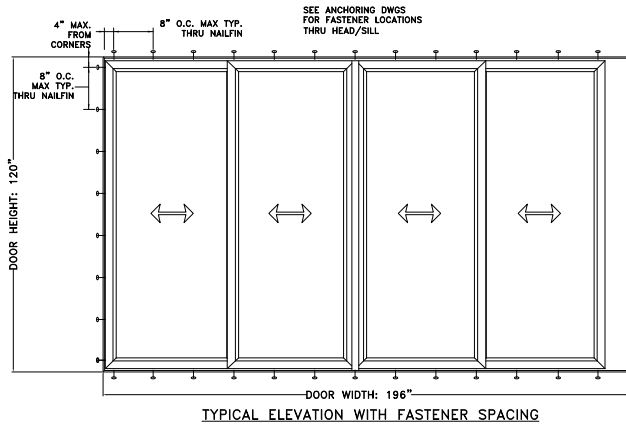


NAILFIN / THRU JAMB
INSTALLATION



Max Frame	DP	IMPACT
196 x 120	+50/-55	YES
WINDZONE 3		

Installation Notes:

1. Seal flange/frame to substrate.
2. Use #8 PH or greater fastener through the nailfin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Use #8 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

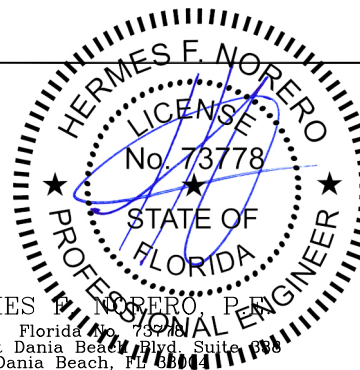
General Notes:

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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm tempered - 10.0mm airspace - 4.2mm tempered - 2.3mm SGP Interlayer by Dupont - 4.2mm tempered insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

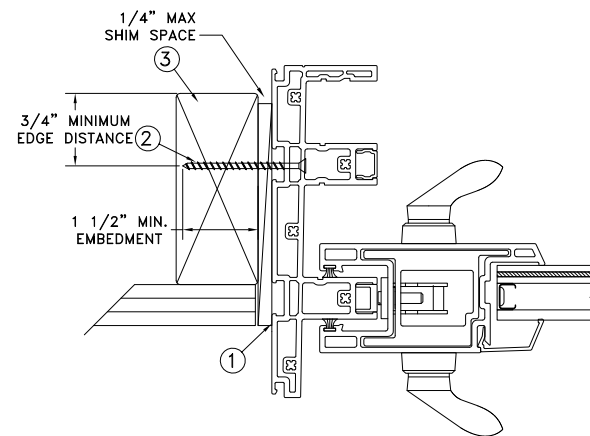
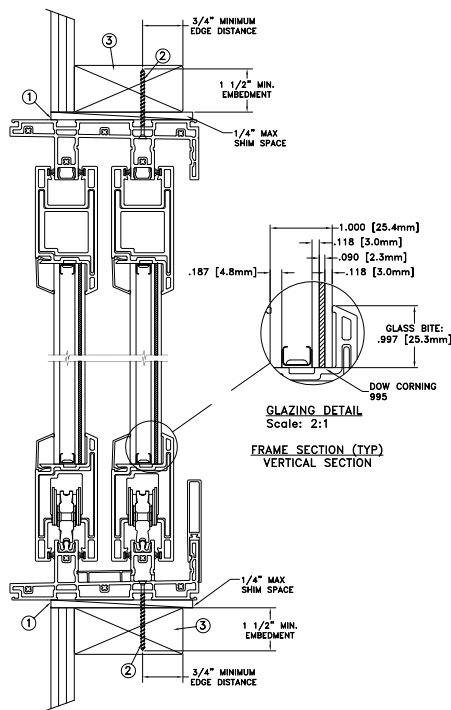
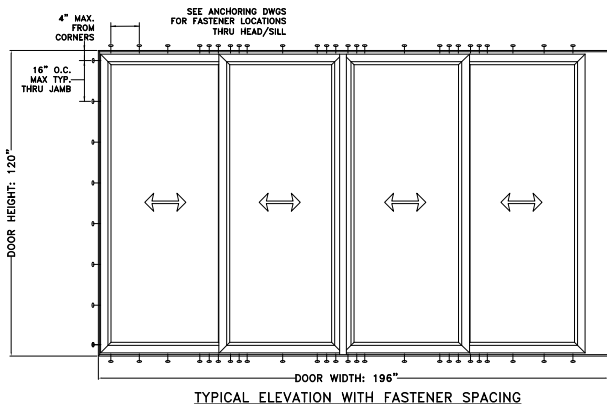
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PROJECT ENGINEER:	DATE:	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936	
	12/13/2017		
DRAWN BY:	SCALE:	Premium Vinyl Multi-Slide Patio Door 4-Panel 2-Track XXXP Jamb	
J.HAWKINS	NTS		
CHECKED BY:	TITLE:		
D.CROWELL			
APPROVED BY:			
J.GOOSSEN			
PART/PROJECT No.:			
D014904			
IDENTIFIER No.	PLANT NAME AND LOCATION:	CAD DWG. No.:	REV:
110-17-021	Venice-FL	PremVinylMTSLDR2 Cert	A
			SHEET

THROUGH FRAME
INSTALLATION



FRAME JAMB SECTION (TYP)
HORIZONTAL SECTION

Max Frame	DP	IMPACT
196 x 120	+50/-55	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate.
2. Use #14 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing. For 2X wood frame substrate (min. SG = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

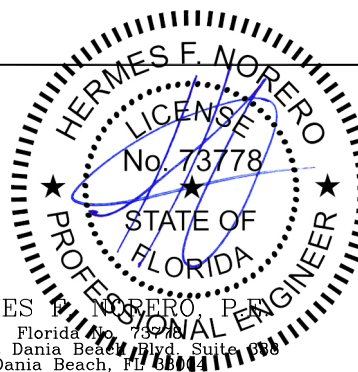
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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm tempered - 10.0mm airspace - 4.2mm tempered - 2.3mm SGP Interlayer by Dupont - 4.2mm tempered insulating glass.
4. Use structural or composite shims where required.

This schedule addresses only the fasteners required to anchor the unit to achieve the rated design pressure and impact performance (where applicable) up to the size limitations noted. It is not intended as a guide to the installation process and does not address the sealing consideration that may arise in different wall conditions. For the complete installation procedure, see the instructions packaged with the unit or go to www.jeld-wen.com/resources/installation.

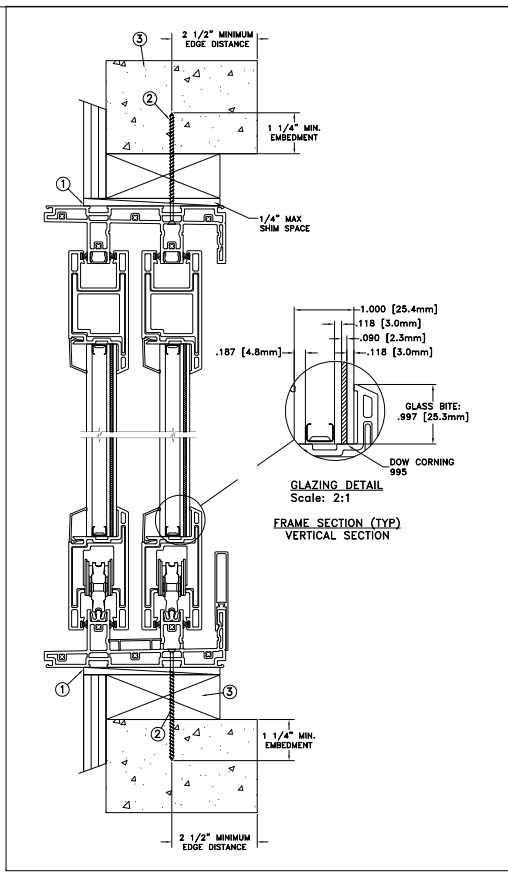
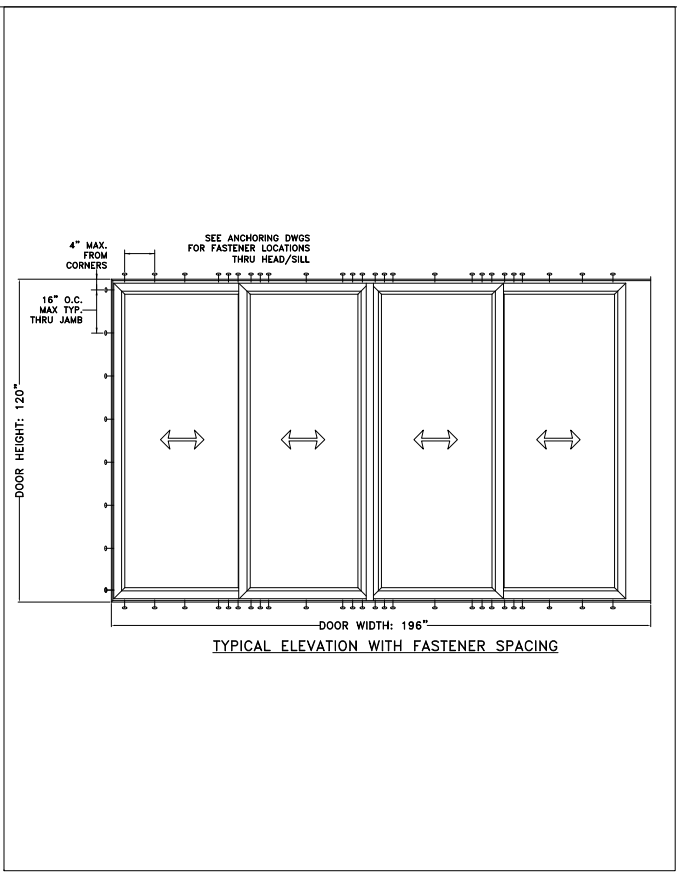
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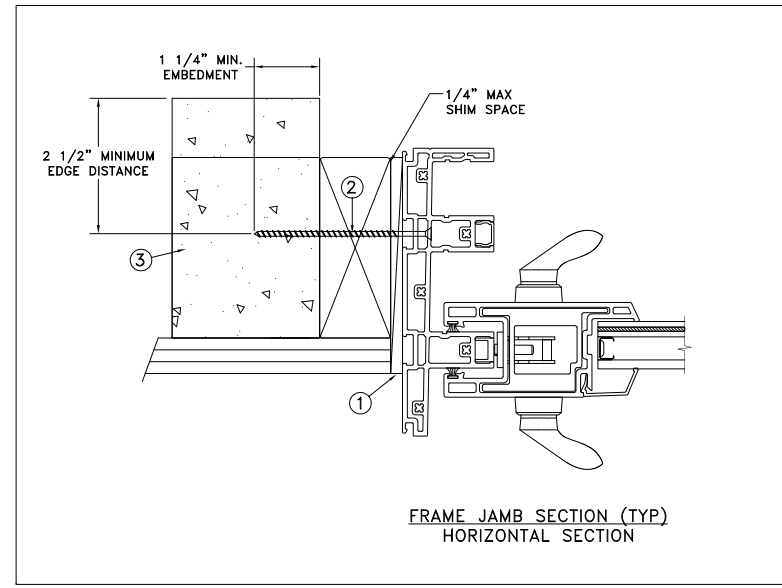


HERMES F. NORERO, P.E.
Florida No. 73778
398 East Dania Beach Blvd Suite 200
Dania Beach, FL 33004

PROJECT ENGINEER:	DATE:	3737 LAKEPORT BLVD.	
	12/13/2017	KLAMATH FALLS OR, 97601	
DRAWN BY:	SCALE:	PHONE: (800) 535-3936	
J.HAWKINS	NTS		
CHECKED BY:	TITLE:	<p>Premium Vinyl Multi-Slide Patio Door 4-Panel 2-Track XXXP Jamb</p>	
D.CROWELL			
APPROVED BY:			
J.GOOSSEN			
PART/PROJECT No.:			
D014904			
IDENTIFIER No.	PLANT NAME AND LOCATION:	CAD DWG. No.:	REV: A SHEET
110-17-021	Venice-FL	PremVinylMTSLDR2 Cert	



CONCRETE/MASONRY INSTALLATION



Max Frame 196 x 120	DP +50/-55	IMPACT YES
WINDZONE 3		

Installation Notes:

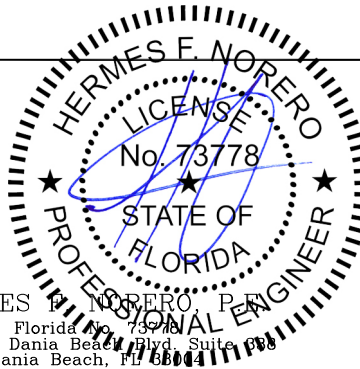
1. Seal flange/frame to substrate.
2. Use 1/4" Elco Tapcon or equivalent fasteners through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 2000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm tempered - 10.0mm airspace - 4.2mm tempered - 2.3mm SGP Interlayer by Dupont - 4.2mm tempered insulating glass.
4. Use structural or composite shims where required.

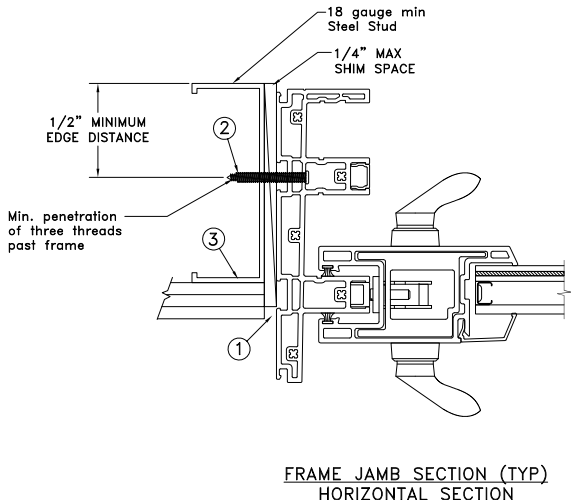
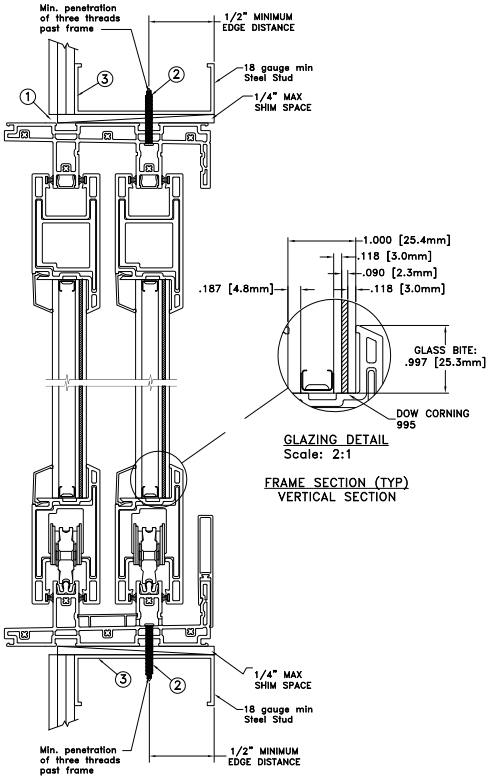
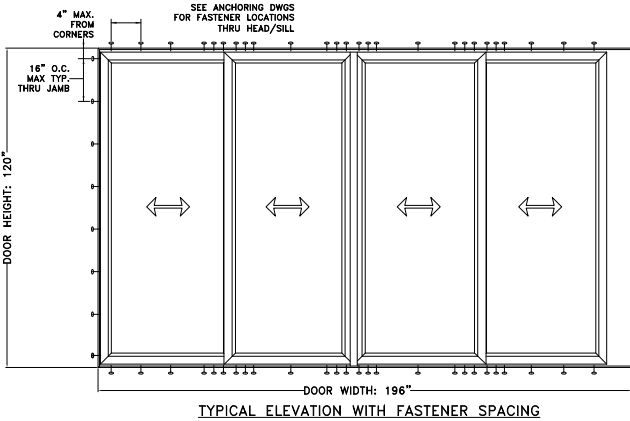
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PROJECT ENGINEER: DRAWN BY: CHECKED BY: APPROVED BY: PART/PROJECT No.:	DATE: 12/13/2017 SCALE: NTS TITLE: Premium Vinyl Multi-Slide Patio Door 4-Panel 2-Track XXXP Jamb	3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
IDENTIFIER No. 110-17-021	PLANT NAME AND LOCATION: Venice-FL	CAD DWG. No.: PremVinylMTSLDR2 Cert REV: A SHEET

STEEL INSTALLATION



Max Frame	DP	IMPACT
196 x 120	+50/-55	YES

WINDZONE 3

Installation Notes:

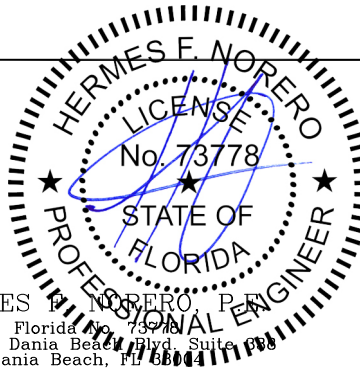
1. Seal flange/frame to substrate.
2. For anchoring into metal framing use #12 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.

General Notes:

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2. All glazing shall conform to ASTM E1300.
3. At minimum, glazing is 4.8mm tempered - 10.0mm airspace - 4.2mm tempered - 2.3mm SGP Interlayer by Dupont - 4.2mm tempered insulating glass.
4. Use structural or composite shims where required.

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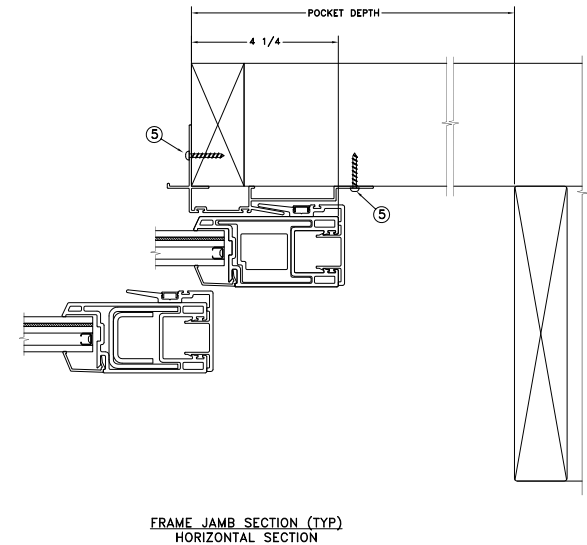
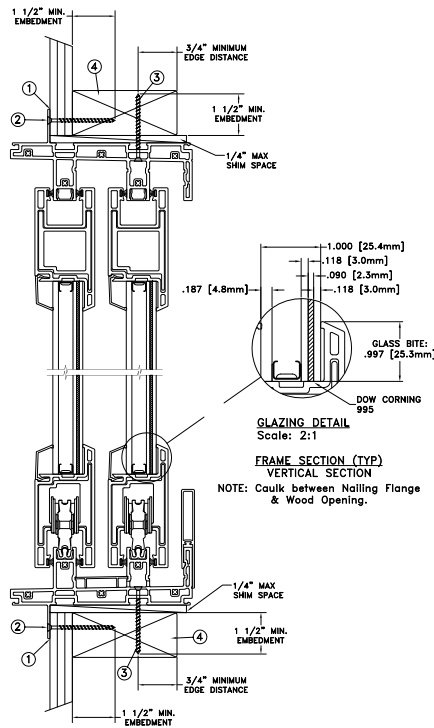
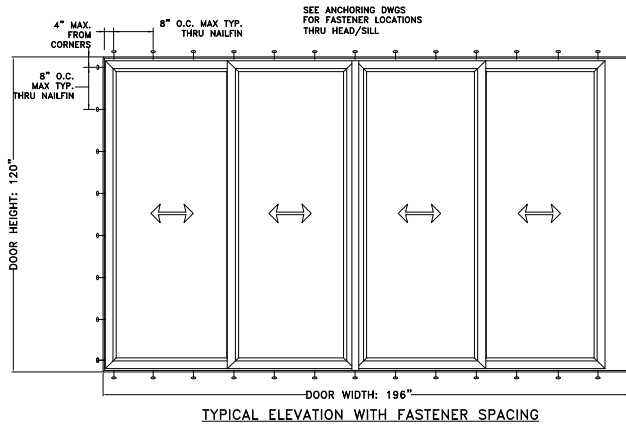
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HERMES F. NORERO, P.E.
Florida Professional Engineer
398 East Dania Beach Blvd Suite 200
Dania Beach, FL 33004

PROJECT ENGINEER:	DATE:	JELD-WEN	3737 LAKEPORT BLVD.	
DRAWN BY:	SCALE:		KLAMATH FALLS OR, 97601	
CHECKED BY:	TITLE:	PHONE: (800) 535-3936		
APPROVED BY:	Premium Vinyl Multi-Slide Patio Door 4-Panel 2-Track XXXP Jamb			
PART/PROJECT No.:				
IDENTIFIER No.		PLANT NAME AND LOCATION:	CAD DWG. No.:	REV:
110-17-021	Venice-FL	PremVinylMTSLDR2 Cert	A	

NAILFIN / THRU JAMB
INSTALLATION



Max Frame	DP	IMPACT
196 x 120	+50/-55	YES

WINDZONE 3

Installation Notes:

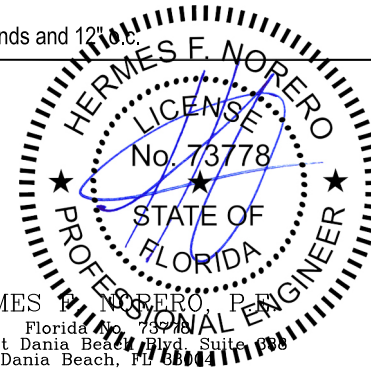
1. Seal flange/frame to substrate.
2. Use #8 PH or greater fastener through the nailfin with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. For 2x wood frame substrate (min. S.G. = 0.42)
3. Use #8 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing.
4. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
5. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

General Notes:

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4. Use structural or composite shims where required.

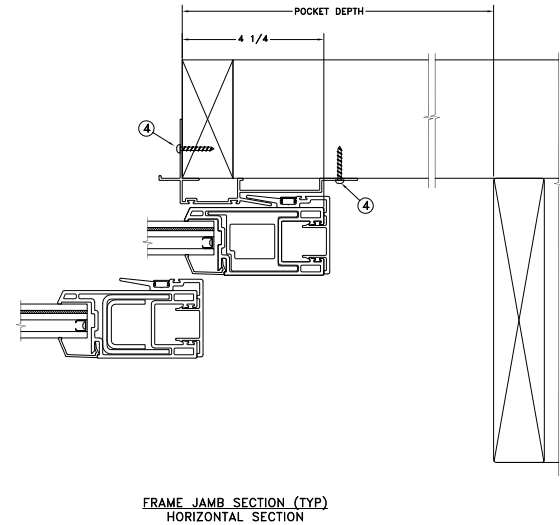
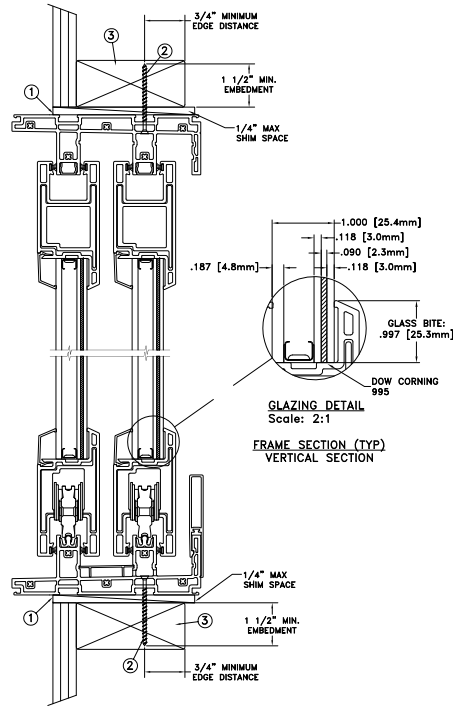
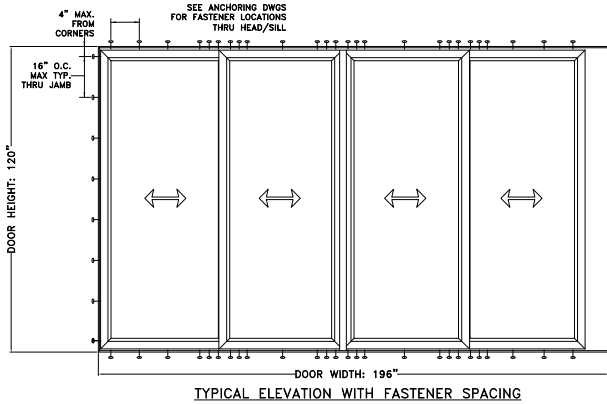
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HERMES E. NORERO, P.E.
Florida No. 73778
398 East Dania Beach Blvd Suite 200
Dania Beach, FL 33004

PROJECT ENGINEER:	DATE:	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
	12/13/2017	
DRAWN BY:	SCALE:	Premium Vinyl Multi-Slide Patio Door 4-Panel 2-Track XXXP Pocket
J.HAWKINS	NTS	
CHECKED BY:	TITLE:	
D.CROWELL		
APPROVED BY:		
J.GOOSSEN		
PART/PROJECT No.:		
D014904		
IDENTIFIER No.	PLANT NAME AND LOCATION:	CAD DWG. No.:
110-17-021	Venice-FL	PremVinylMTSLDR2 Cert
		REV: A
		SHEET



THROUGH FRAME
INSTALLATION

Max Frame 196 x 120	DP +50/-55	IMPACT YES
------------------------	---------------	---------------

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate.
2. Use #14 PH or greater fastener through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into the wood framing. See additional details for location and spacing. For 2X wood frame substrate (min. SG = 0.42)
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

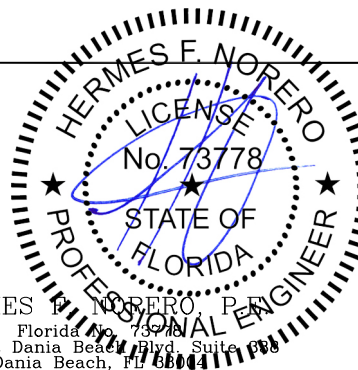
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3. At minimum, glazing is 4.8mm tempered - 10.0mm airspace - 4.2mm tempered - 2.3mm SGP Interlayer by Dupont - 4.2mm tempered insulating glass.
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DISCLAIMER:

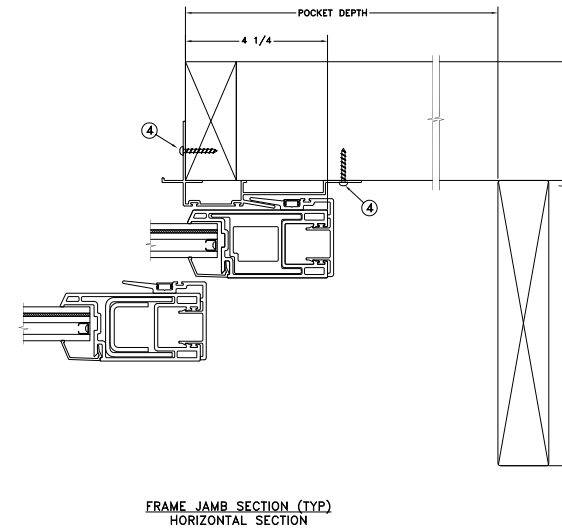
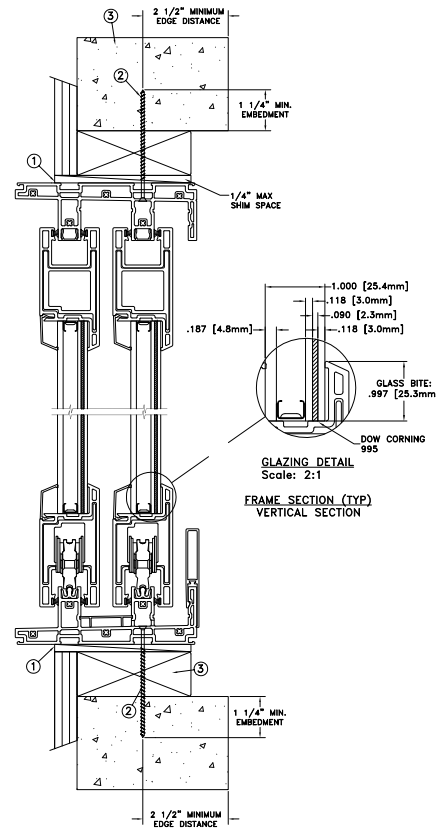
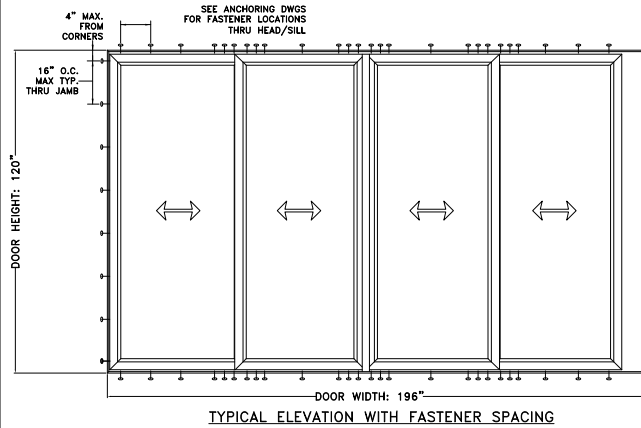
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HERMES F. NORERO, P.E.
Florida Professional Engineer
398 East Dania Beach Blvd Suite 200
Dania Beach, FL 33004

PROJECT ENGINEER:	DATE:	3737 LAKEPORT BLVD.	
	12/13/2017	KLAMATH FALLS OR, 97601	
DRAWN BY:	SCALE:	PHONE: (800) 535-3936	
J.HAWKINS	NTS	<p>JELD-WEN</p> <p>Premium Vinyl Multi-Slide Patio Door 4-Panel 2-Track XXXP Pocket</p>	
CHECKED BY:	TITLE:		
D.CROWELL			
APPROVED BY:			
J.GOOSSEN			
PART/PROJECT No.:			
D014904			
IDENTIFIER No.	PLANT NAME AND LOCATION:	CAD DWG. No.:	REV: A SHEET
110-17-021	Venice-FL	PremVinylMTSLDR2 Cert	

CONCRETE/MASONRY
INSTALLATION



Max Frame 196 x 120	DP +50/-55	IMPACT YES
------------------------	---------------	---------------

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate.
2. Use 1/4" Elco Tapcon or equivalent fasteners through the pre-drilled holes in the head/sill tracks at the center (2) towers with sufficient length to penetrate a minimum of 1 1/2" into concrete or masonry at each location with a 2 1/2" min. from edge distance. For concrete (min. fc = 2000 psi) or masonry substrate (CMU shall adhere to ASTM C90).
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4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

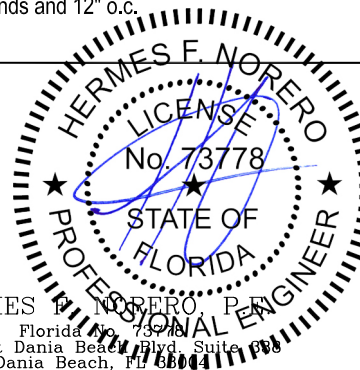
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DISCLAIMER:

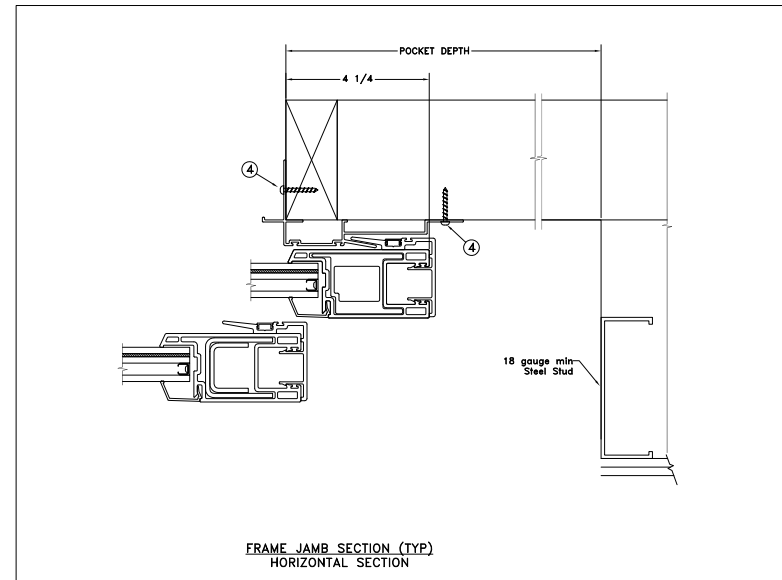
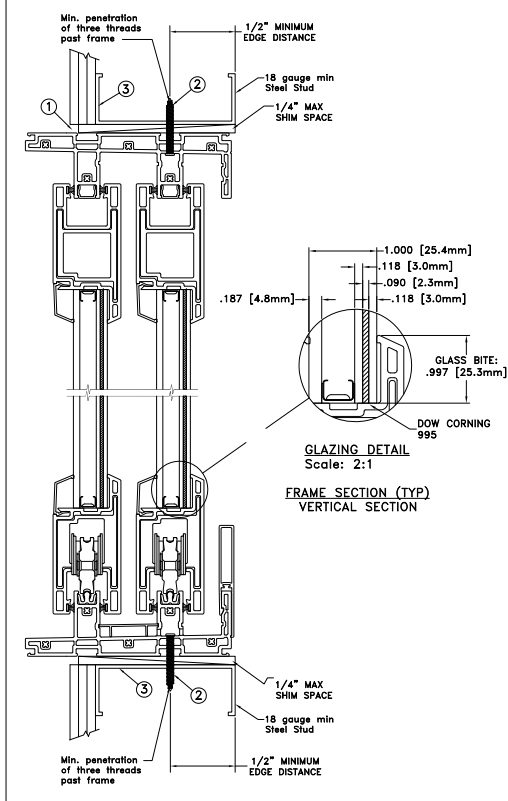
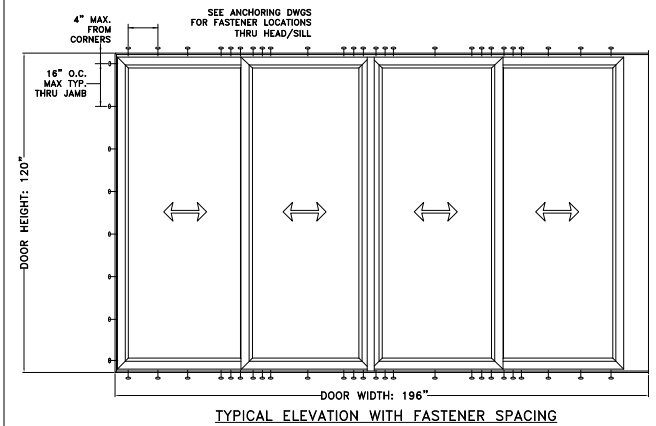
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HERMES F. NORERO, P.E.
Florida Professional Engineer
398 East Dania Beach Blvd Suite 200
Dania Beach, FL 33004

PROJECT ENGINEER: J.HAWKINS	DATE: 12/13/2017	JELD-WEN 3737 LAKEPORT BLVD. KLAMATH FALLS OR, 97601 PHONE: (800) 535-3936
DRAWN BY: D.CROWELL	SCALE: NTS	
CHECKED BY: J.GOOSSEN	TITLE: Premium Vinyl Multi-Slide Patio Door 4-Panel 2-Track XXXP Pocket	
APPROVED BY: D014904		
PART/PROJECT No.:		
IDENTIFIER No. 110-17-021	PLANT NAME AND LOCATION: Venice-FL	CAD DWG. No.: PremVinylMTSLDR2 Cert
		REV: A SHEET

STEEL INSTALLATION



Max Frame	DP	IMPACT
196 x 120	+50/-55	YES

WINDZONE 3

Installation Notes:

1. Seal flange/frame to substrate.
2. For anchoring into metal framing use #12 TEK Self-Tapping screws with sufficient length to achieve a minimum penetration of three threads past the frame thickness. Steel substrate min. 18ga., fy = 33 ksi.
3. Host structure (wood buck, masonry, steel) to be designed and anchored to properly transfer all loads to the structure. The host structure is the responsibility of the architect or engineer of record for the project of installation.
4. Use #8 PH or greater fastener through hook strip 6" from ends and 12" o.c.

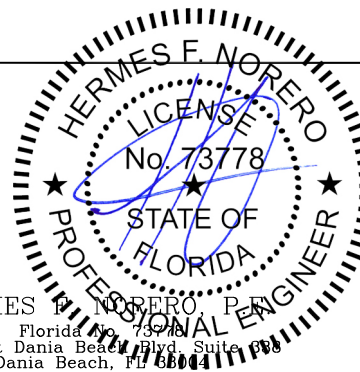
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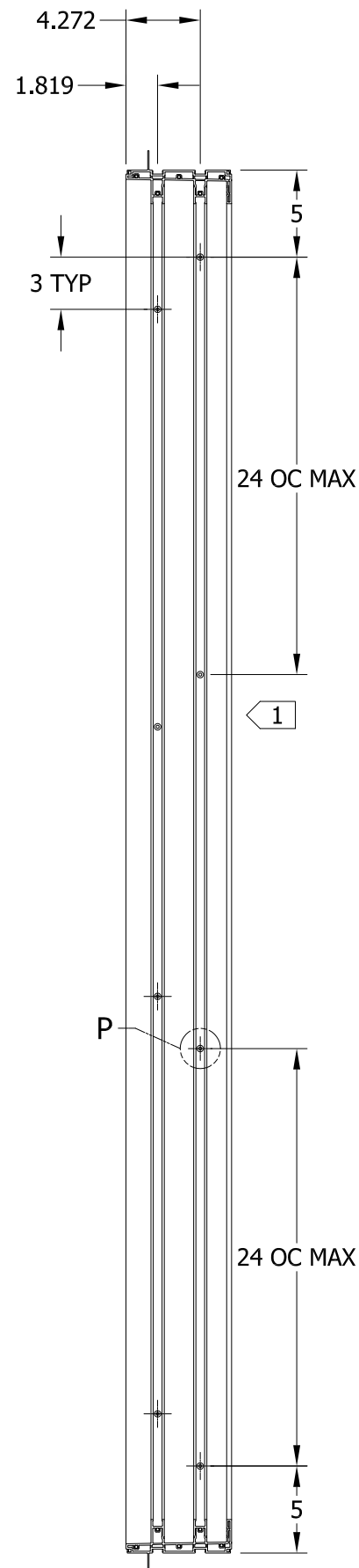
DISCLAIMER:

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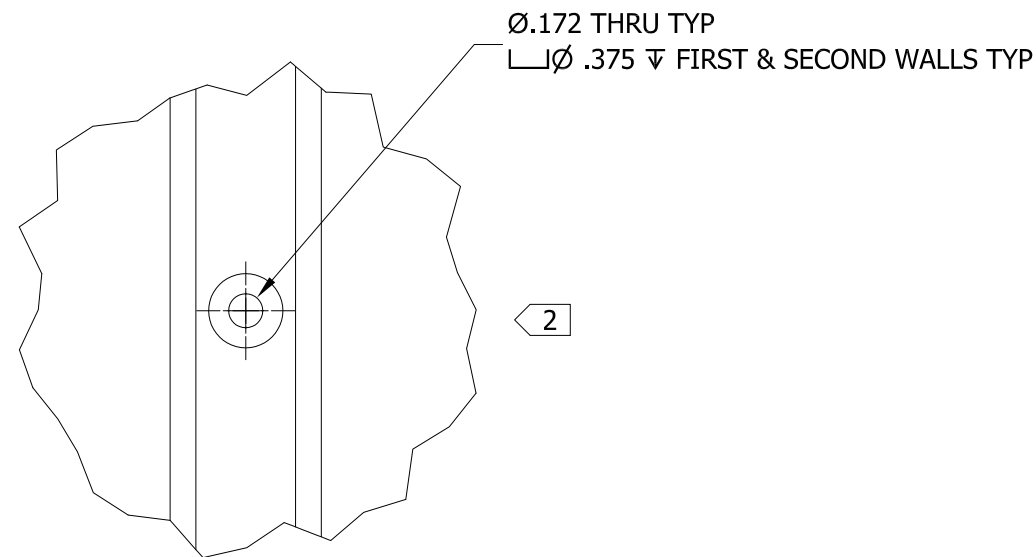
HERMES F. NORERO, P.E.
 Florida Professional Engineer
 398 East Dania Beach Blvd Suite 200
 Dania Beach, FL 33004

PROJECT ENGINEER:	DATE:	3737 LAKEPORT BLVD.	
	12/13/2017	KLAMATH FALLS OR, 97601	
DRAWN BY:	SCALE:	PHONE: (800) 535-3936	
J.HAWKINS	NTS		
CHECKED BY:	TITLE:		
D.CROWELL	Premium Vinyl Multi-Slide Patio Door		
APPROVED BY:		4-Panel 2-Track XXXP Pocket	
J.GOOSSEN			
PART/PROJECT No.:			
D014904			
IDENTIFIER No.	PLANT NAME AND LOCATION:	CAD DWG. No.:	REV: A SHEET
110-17-021	Venice-FL	PremVinylMTSLDR2 Cert	

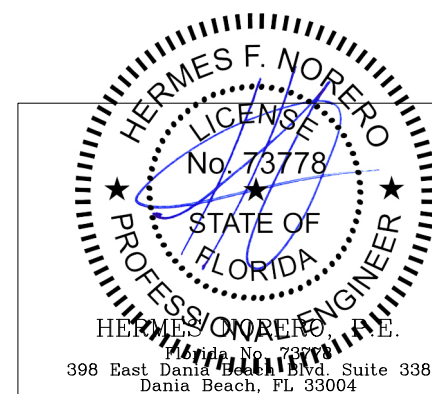


NOTES:

- 1. ANCHOR PATTERN LOCATED IN TRACKS 1 & 2 SHIFT AS DETAILED
- 1. HOLES TO BE OMITTED IF ON CENTER CALCULATIONS FALL WITHIN 2" OF KEEPER LOCATION
- 2. ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS IN JAMB
- 3. THRU FRAME INSTALLATION



DETAIL P
SCALE 1 : 1



UNLESS SPECIFIED ALL DIMENSIONS IN INCHES
DO NOT SCALE DRAWING - REPORT ANY ERRORS

TOLERANCES (UNLESS SPECIFIED OTHERWISE)	
COMPONENT / PART TOLERANCES	
UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006

UNIT ASSEMBLY TOLERANCES	
HEIGHT ± 1/16	WIDTH ± 1/16
MULLION ± 1/16	FRACTION ± 1/32

PROJECT ENGINEER:
N HERTZOG

DRAWN BY:
A BURWELL

CHECKED BY:
J JONES

APPROVED BY:
J JONES

IDENTIFIER No.

DATE:
9/11/2015

SCALE:
1:10

TITLE:
**2-TRACK FRAME
MULTI-SLIDE PATIO DOOR
JAMB ANCHOR HOLE DETAIL**

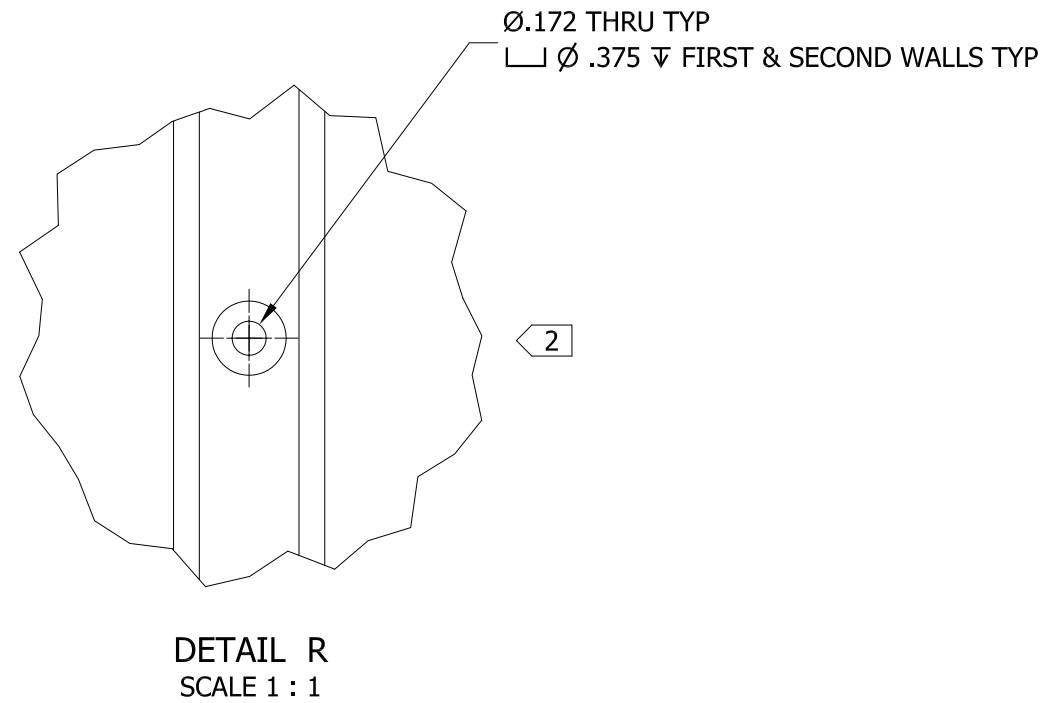
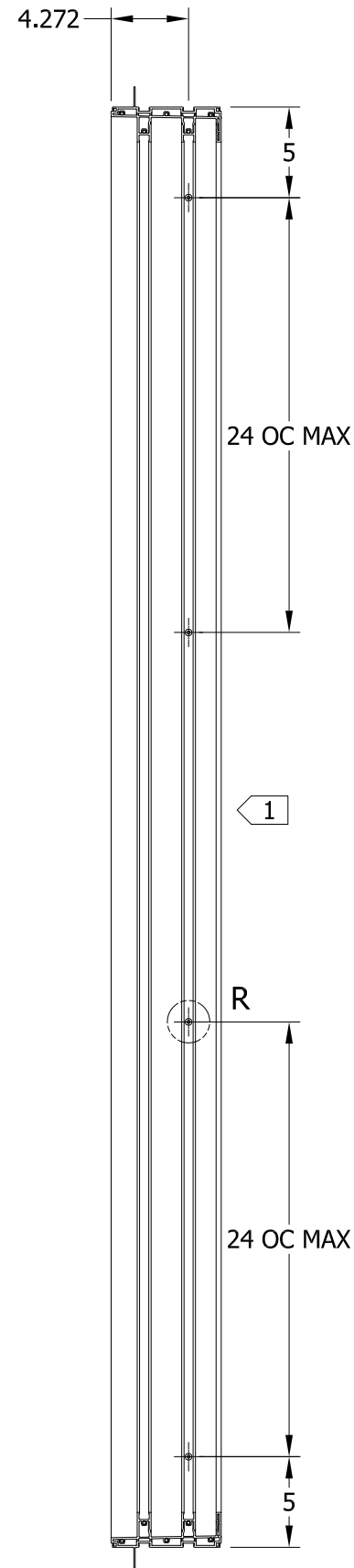
MODEL No.:
P012967-199.ipt

DRAWING No.:
P012967

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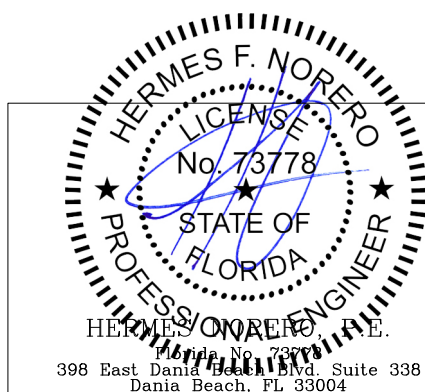
REV: **B** SHEET **8** OF **17**





NOTES:

- 1. ANCHOR PATTERN LOCATED IN TRACK 1 SHIFT AS DETAILED
- 1. HOLES TO BE OMITTED IF ON CENTER CALCULATIONS FALL WITHIN 2" OF KEEPER LOCATION
- 2. ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS IN JAMB
- 3. NAIL FIN INSTALLATION



UNLESS SPECIFIED ALL DIMENSIONS IN INCHES
DO NOT SCALE DRAWING - REPORT ANY ERRORS

TOLERANCES (UNLESS SPECIFIED OTHERWISE)	
COMPONENT / PART TOLERANCES	
UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006
UNIT ASSEMBLY TOLERANCES	
HEIGHT ± 1/16	WIDTH ± 1/16
MULLION ± 1/16	FRACTION ± 1/32

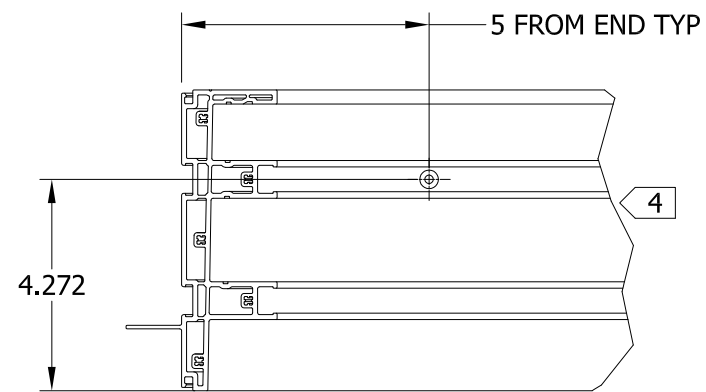
PROJECT ENGINEER: N HERTZOG
DRAWN BY: A BURWELL
CHECKED BY: J JONES
APPROVED BY: J JONES
IDENTIFIER No.

DATE: 9/11/2015
SCALE: 1 : 10
TITLE: 2-TRACK FRAME MULTI-SLIDE PATIO DOOR JAMB ANCHOR HOLES DETAIL
MODEL No.: P012967-198.ipt
DRAWING No.: P012967
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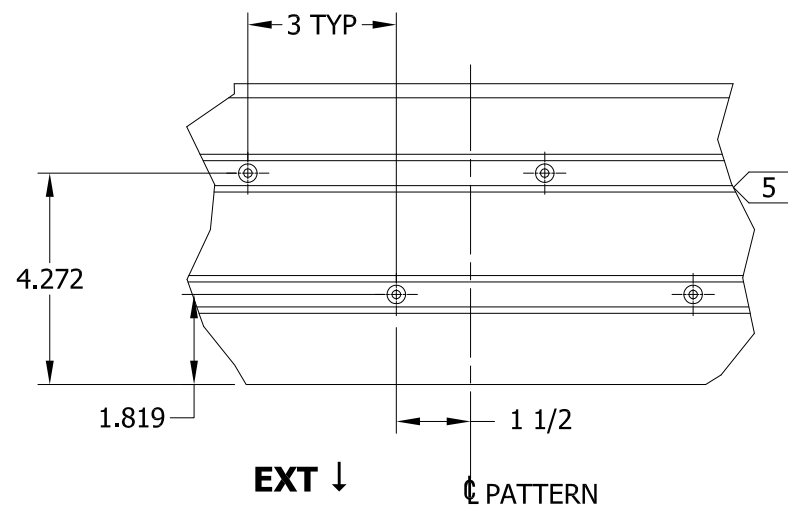
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WINDOWS & DOORS

3737 Lakeport Blvd.
Klamath Falls, OR 97601
Phone: (541) 882-3451

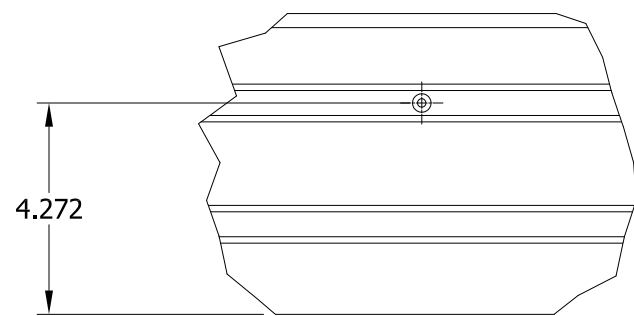
REV: **B** SHEET **9** OF **17**



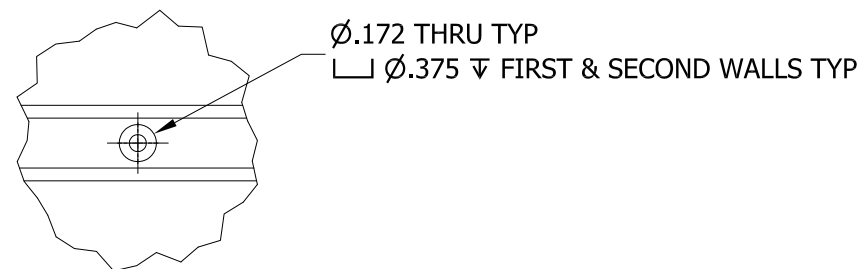
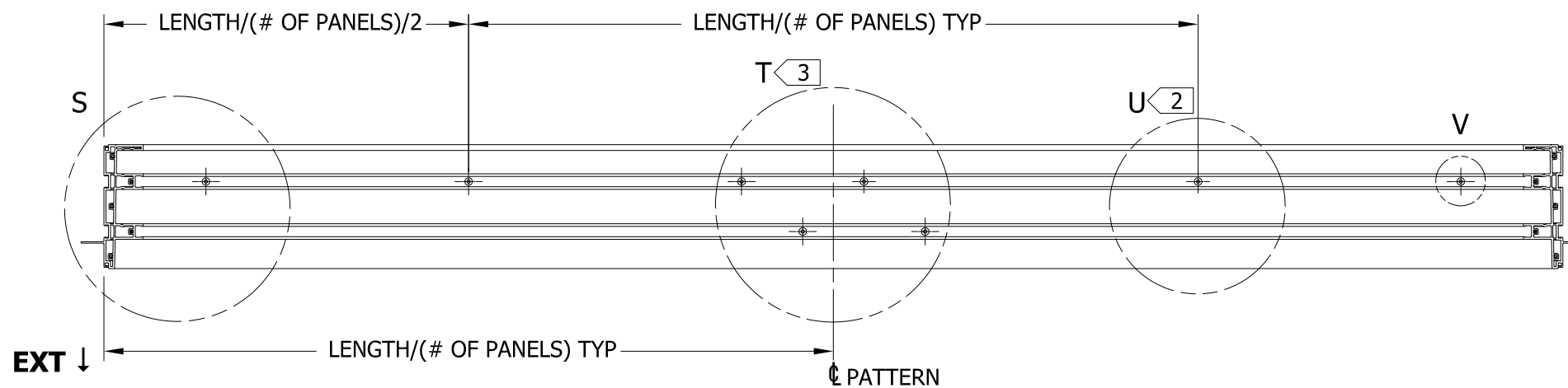
DETAIL S
SCALE 1 / 4
EXT ↓



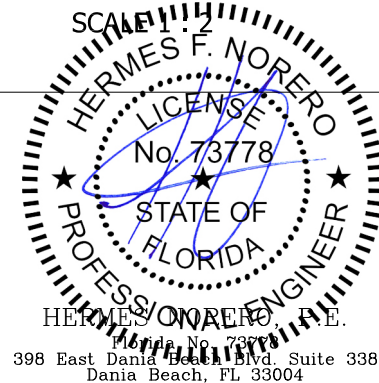
DETAIL T
SCALE 1 / 4
EXT ↓



DETAIL U
SCALE 1 / 4
EXT ↓



DETAIL V TYPICAL HOLE



NOTES:

- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 1 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACK 1 & 2 TOWERS AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 1 TOWER BOTH HEAD AND SILL
- 5 TYP 4 ANCHOR PATTERN LOCATED IN TRACK 1 & 2 TOWERS APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 DOORS WITH THRU FRAME INSTALL

UNLESS SPECIFIED ALL DIMENSIONS IN INCHES
DO NOT SCALE DRAWING - REPORT ANY ERRORS

TOLERANCES (UNLESS SPECIFIED OTHERWISE)	
COMPONENT / PART TOLERANCES	
UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006
UNIT ASSEMBLY TOLERANCES	
HEIGHT ± 1/16	WIDTH ± 1/16
MULLION ± 1/16	FRACTION ± 1/32

PROJECT ENGINEER:
N HERTZOG

DRAWN BY:
A BURWELL

CHECKED BY:
J JONES

APPROVED BY:
J JONES

IDENTIFIER No.

DATE:
9/11/2015

SCALE:
AS SHOWN

TITLE:
6 SILL AND HEAD ANCHOR HOLES DETAIL

MODEL No.:
P012967-395.ipt

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3737 Lakeport Blvd.
Klamath Falls, OR 97601
Phone: (541) 882-3451

2-TRACK FRAME
MULTI-SLIDE PATIO DOOR

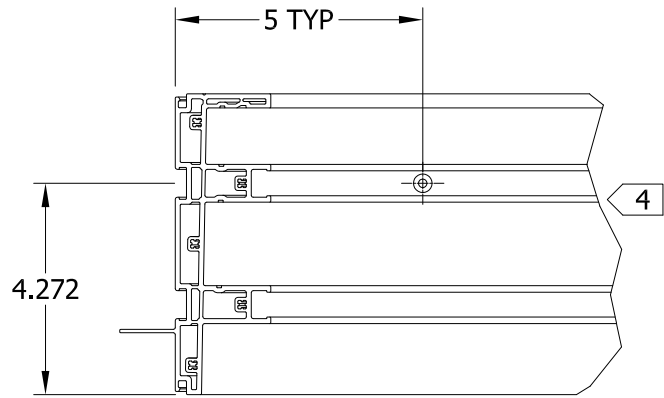
DRAWING No.:
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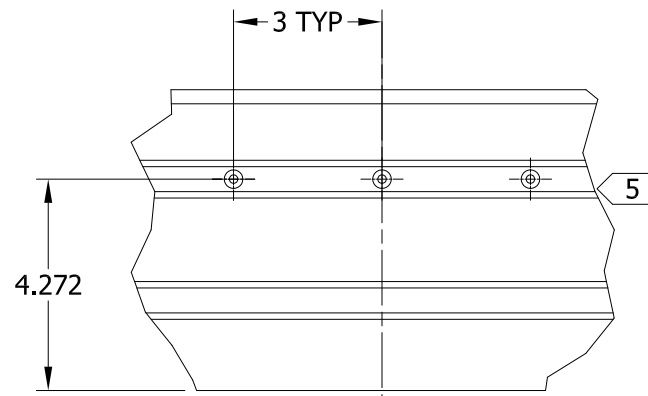
REV: **B** SHEET **10** OF **17**

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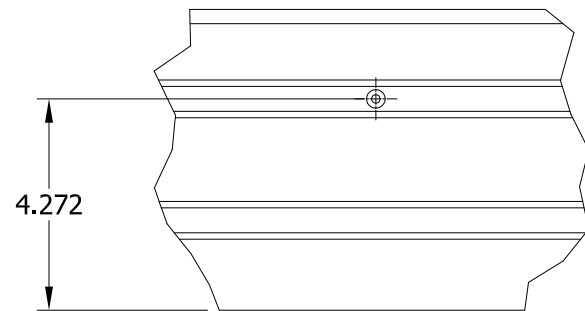
- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 1 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACK 1 TOWER AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 1 TOWER BOTH HEAD AND SILL
- 5 TYP 3 ANCHOR PATTERN LOCATED IN TRACK 1 TOWER APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 DOORS WITH NAIL FIN INSTALL



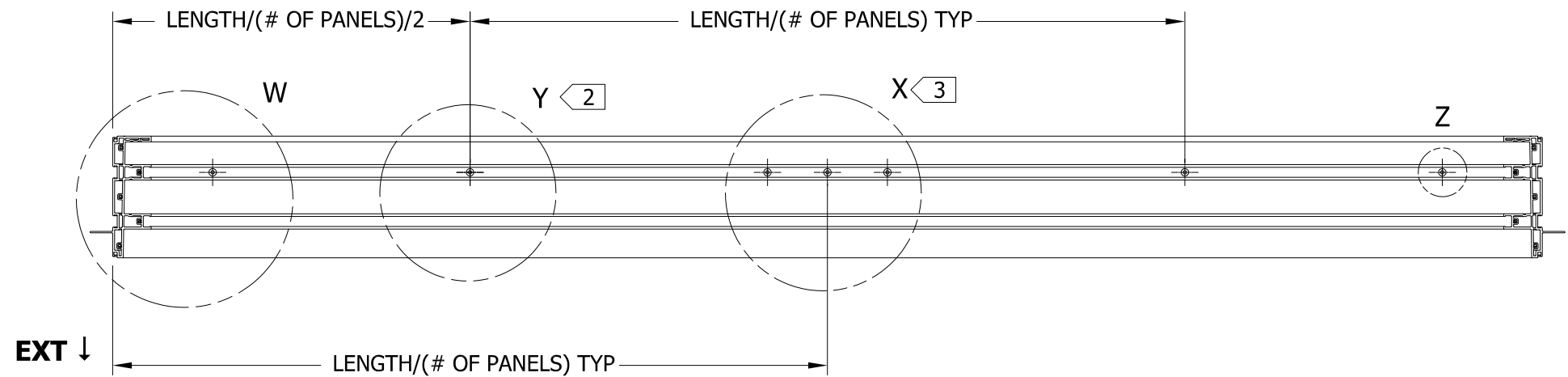
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SCALE 1 / 4



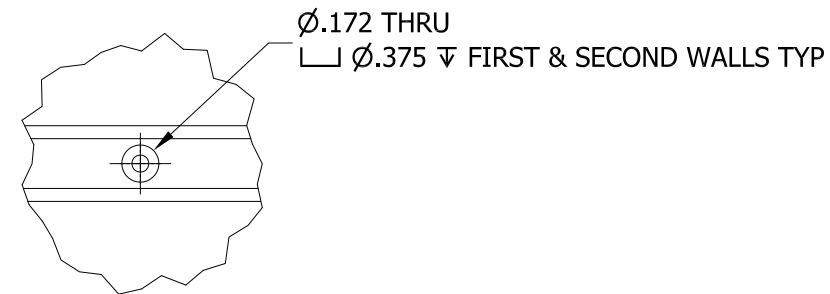
EXT ↓ PATTERN, SYM
DETAIL X
SCALE 1 / 4



EXT ↓ DETAIL Y
SCALE 1 / 4



EXT ↓



DETAIL Z TYPICAL HOLE
SCALE 1 / 2

HERMES F. NORERO
LICENSED PROFESSIONAL ENGINEER
No. 73778
STATE OF FLORIDA
HERMES F. NORERO, E.
398 East Dania Beach Blvd, Suite 338
Dania Beach, FL 33004

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DO NOT SCALE DRAWING - REPORT ANY ERRORS

TOLERANCES (UNLESS SPECIFIED OTHERWISE) COMPONENT / PART TOLERANCES	
UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006
UNIT ASSEMBLY TOLERANCES	
HEIGHT ± 1/16	WIDTH ± 1/16
MULLION ± 1/16	FRACTION ± 1/32

PROJECT ENGINEER:
N HERTZOG
DRAWN BY:
A BURWELL
CHECKED BY:
J JONES
APPROVED BY:
J JONES
IDENTIFIER No.

DATE:
9/11/2015
SCALE:
AS SHOWN

JELD-WEN
WINDOWS & DOORS
3737 Lakeport Blvd.
Klamath Falls, OR 97601
Phone: (541) 882-3451

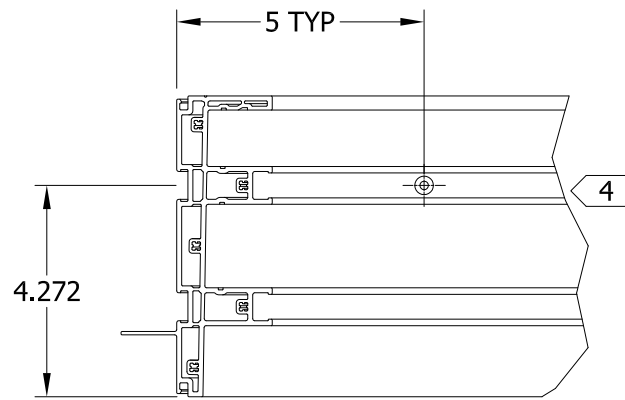
TITLE:
**2-TRACK FRAME
MULTI-SLIDE PATIO DOOR
SILL AND HEAD ANCHOR HOLES DETAIL**
6

MODEL No.: P012967-394.ipt
DRAWING No.: P012967

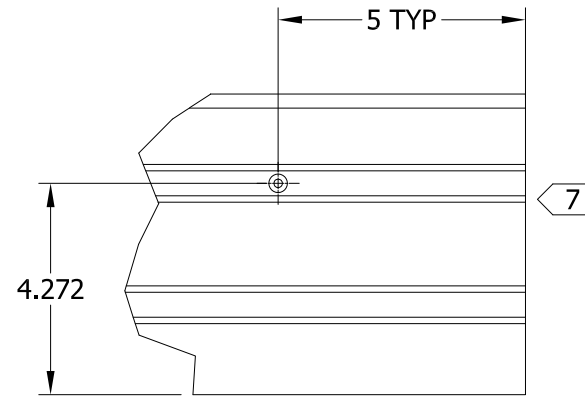
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REV: B SHEET 11 OF 17

NOTES:

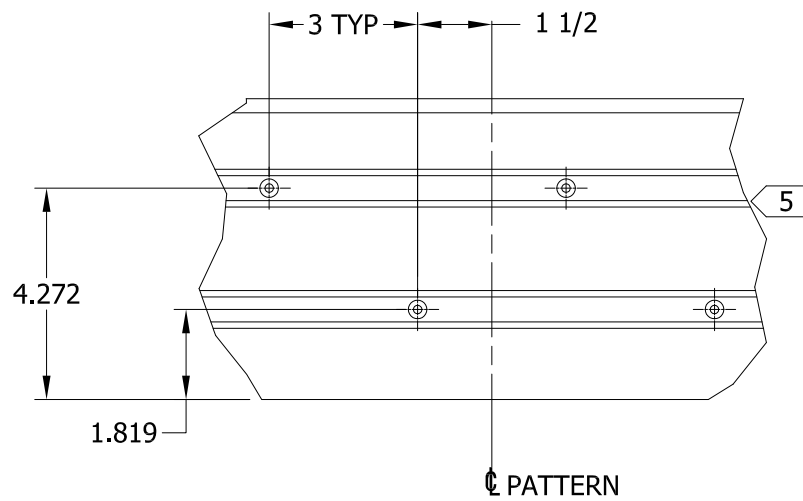
- 1 ALL HOLES IN ALL POSITIONS TO BE CENTERED WITHIN TRACK TOWERS AT HEAD OR SILL
- 2 TYP 1 ANCHOR PER PANEL LOCATED IN TRACK 1 TOWER AND ALIGNED WITH CENTER POINT OF EACH CLOSED POSITION PANEL
- 3 ANCHOR PATTERN LOCATED IN TRACK 1 & 2 TOWERS AT EACH INTERLOCK AREA
- 4 1 ANCHOR AT ENDS LOCATED IN TRACK 1 TOWER BOTH HEAD AND SILL
- 5 TYP 4 ANCHOR PATTERN LOCATED IN TRACK 1 & 2 TOWERS APPROXIMATE CENTER OF EACH CLOSED POSITION PANEL INTERLOCK AREA
- 6 CONFIGURATION FOR PG35/50 POCKET DOORS WITH THRU FRAME INSTALL
- 7 POCKET HEAD AND SILL END; MIRROR FOR 2-POCKET CONFIGURATIONS



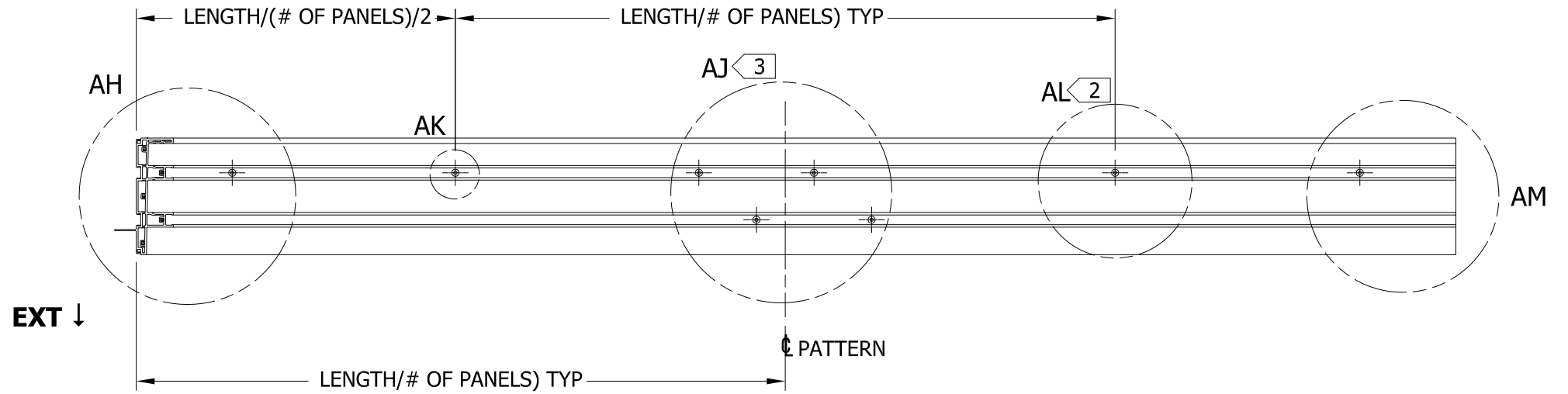
EXT ↓ DETAIL AH
SCALE 1 / 4



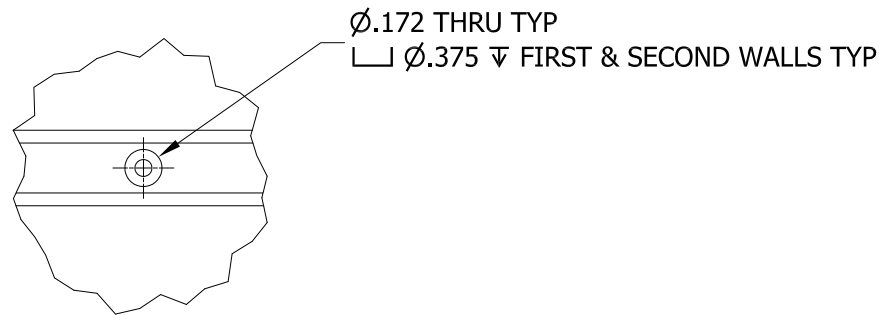
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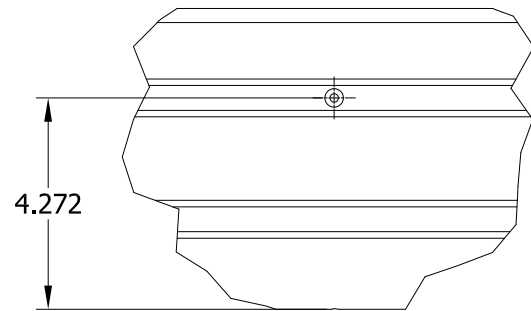
EXT ↓ DETAIL AJ
SCALE 1 / 4



EXT ↓



DETAIL AK TYPICAL HOLE
SCALE 1 / 2



EXT ↓ DETAIL AL
SCALE 1 / 4

HERMES F. NORERO
LICENSED PROFESSIONAL ENGINEER
No. 73778
STATE OF FLORIDA
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398 East Dania Beach Blvd, Suite 338
Dania Beach, FL 33004

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TOLERANCES (UNLESS SPECIFIED OTHERWISE)	
COMPONENT / PART TOLERANCES	
UNDER 10'-0" ± 1/32	.X ± .1
OVER 10'-0" ± 1/16	.XX ± .02
ANGULAR ± 1°	.XXX ± .006
UNIT ASSEMBLY TOLERANCES	
HEIGHT ± 1/16	WIDTH ± 1/16
MULLION ± 1/16	FRACTION ± 1/32

PROJECT ENGINEER:
N HERTZOG

DRAWN BY:
A BURWELL

CHECKED BY:
J JONES

APPROVED BY:
J JONES

IDENTIFIER No.

DATE:
9/11/2015

SCALE:
AS SHOWN

TITLE:

2-TRACK FRAME
MULTI-SLIDE PATIO DOOR
SILL AND HEAD ANCHOR HOLES DETAIL

MODEL No.:
P012967-314.ipt

DRAWING No.:
P012967

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